



Hazardous chemicals in FCMs

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❖ Metallic cans



❖ Cardboard and paper



❖ Glass and ceramic

FOOD PACKAGING MATERIALS



❖ Silicones

❖ Recycled
polymers



❖ Biopolymers

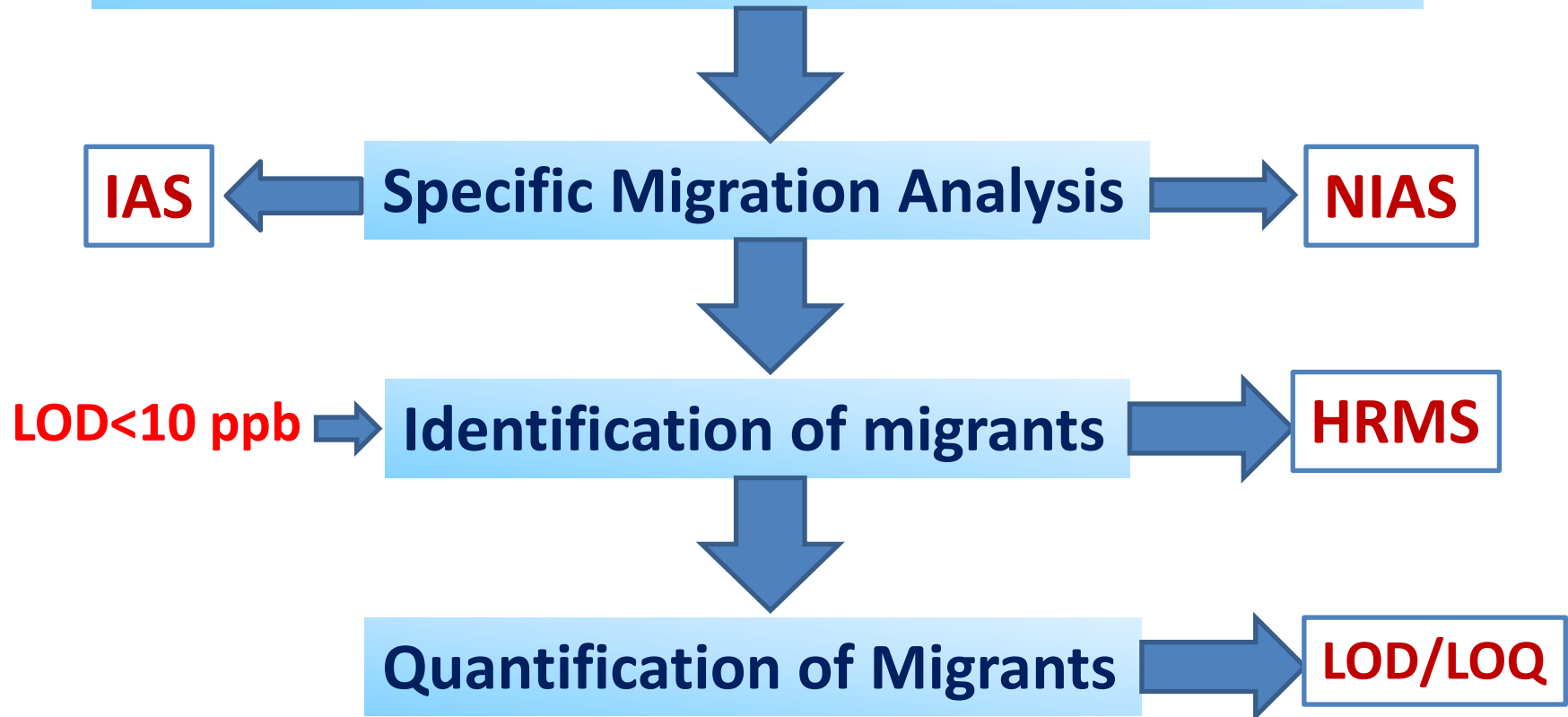


❖ Conventional plastic
polymers (PP, PE, PET,...)



Targeted and untargeted analysis

Food Safety and Compliance of FCM



Frame Regulation 1935/2004

Plastics Regulation 10/2011/EU (with 16 amendments)

Sources of hazardous substances in FCM

- Plastics (virgin and recycled)
 - Paper and board (virgin and recycled)
 - Silicons
 - Natural materials
 - Cork
 - Adhesives
 - Printing inks
 - ...
- Monomers
 - Additives
 - Oligomers
 - Metals
 - NIAS
 - Pesticides
 - Mineral oils
 - Interaction compounds
 -

Specific Migration Limits (SML) are enough?

Specific migration analysis

Examples

- Coffee capsules: Migrants over SML in coffee
- Migration from Silicone molds and bags
- Bamboo tableware
- BPA in recycled PET
- Surfynol (surfactant)

Migration of dihydroxy alkylamines from PP coffee capsules by UPLC-MS-MS

EFSA is evaluating now the toxicity (EFSA-Q-number: EFSA-Q-2019-00763). Deadline: 30/06/2021

Exposure: 60°C, 10 days. Extraction of coffee: SALLE; Extraction of Tenax: 2 x 3 g ethanol

Migration (µg/kg) of dihydroxy alkylamines from 5 different capsules to real coffee and to Tenax.

Sample	Migration concentration(µg/kg)					
	To Tenax			To Coffee		
	C ₁₂ amine	C ₁₃ amine	C ₁₅ amine	C ₁₂ amine	C ₁₃ amine	C ₁₅ amine
Capsule1	41.3± 1.7	225± 5	117±7	29.5± 1.1	180± 2	75.2± 0.6
Capsule2	35.2± 0.6	501± 40	165±8	31.8± 1.8	492± 21	153± 1
Capsule3	463± 9	1310± 97	155±3	425± 4	1050± 14	201± 2
Capsule4	35.1±0.9	44.3±0.9	33.8±1.6	31.9± 1.3	40.0± 1.9	34.2± 1.0
Capsule5	39.2±0.6	306±18	96.1±4.8	28.3± 1.4	189± 6	83.9± 3.7

SML

↓

>1.2mg/Kg

Mahdiyeh Otoukesh, Paula Vera, Magdalena Wrona, Cristina Nerin, Zarrin Es'haghi

Migration of dihydroxyalkylamines from polypropylene coffee capsules to Tenax® and coffee by salt-assisted liquid–liquid extraction and liquid chromatography–mass spectrometry. *Food Chemistry* **2020**, 321,126720 DOI:10.1016/j.foodchem.2020.126720

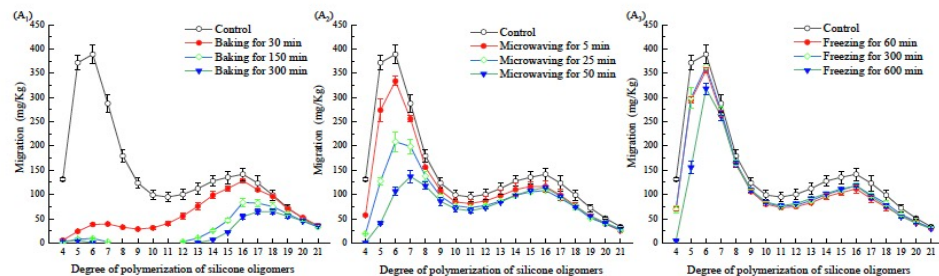
Migration from Silicone molds

Baking

MW

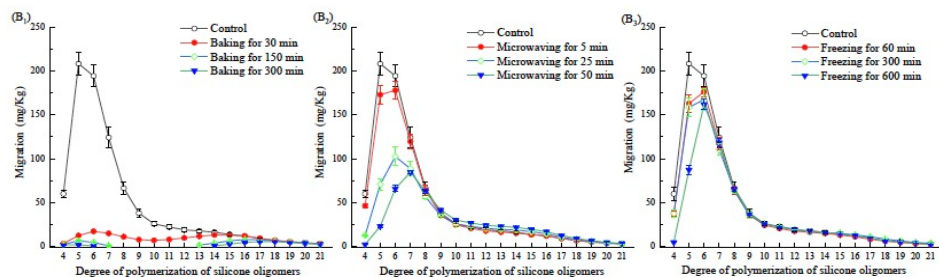
Freezing

Oligomers <1000Da



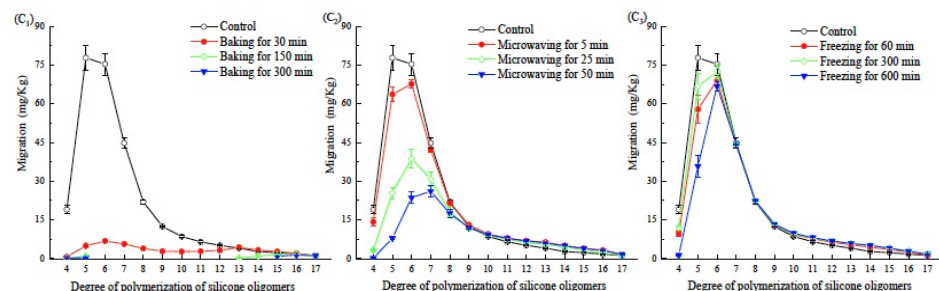
Isoctane

2671.40 mg/Kg



Ethanol 95%

884.20 mg/Kg



Tenax

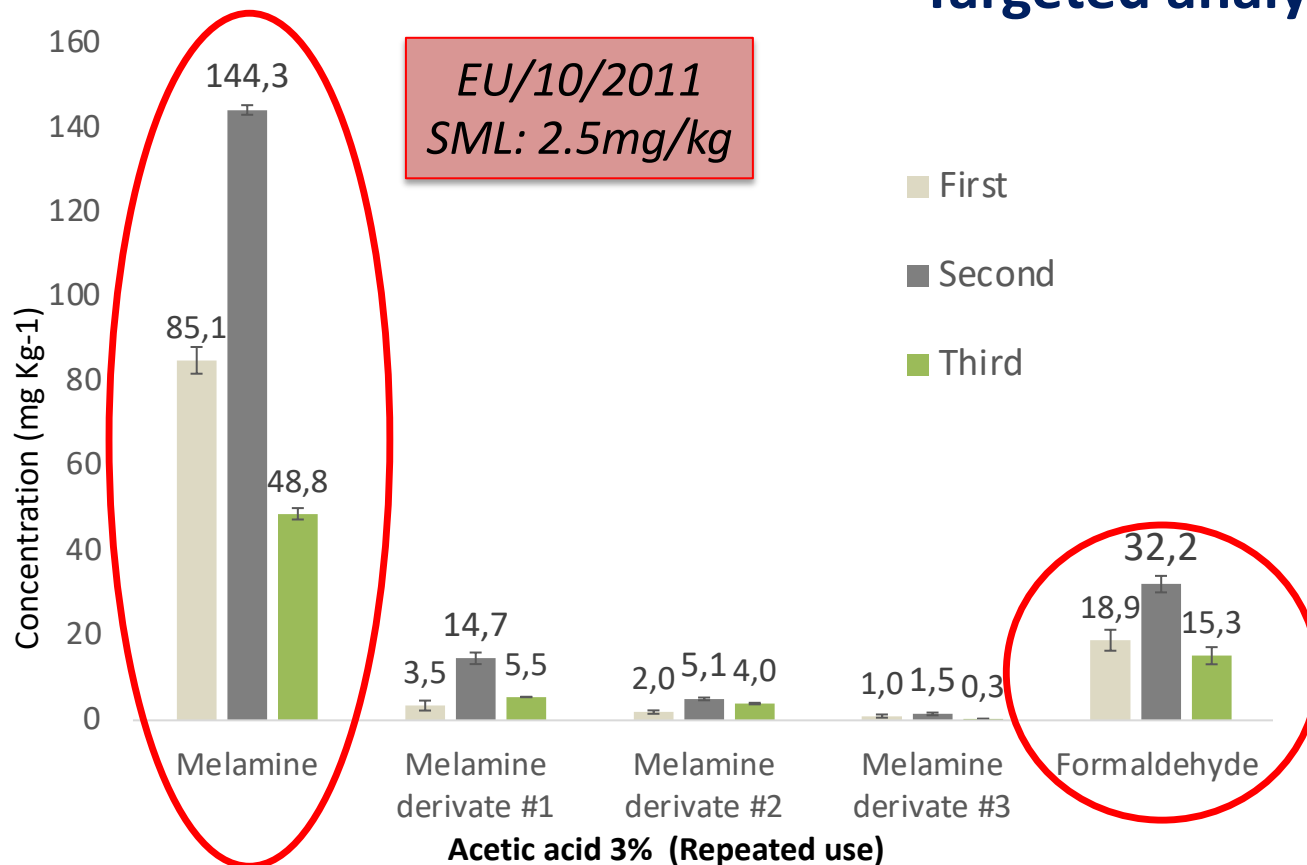
97.2 mg/Kg

Cramer Class III < 90 mg/Kg

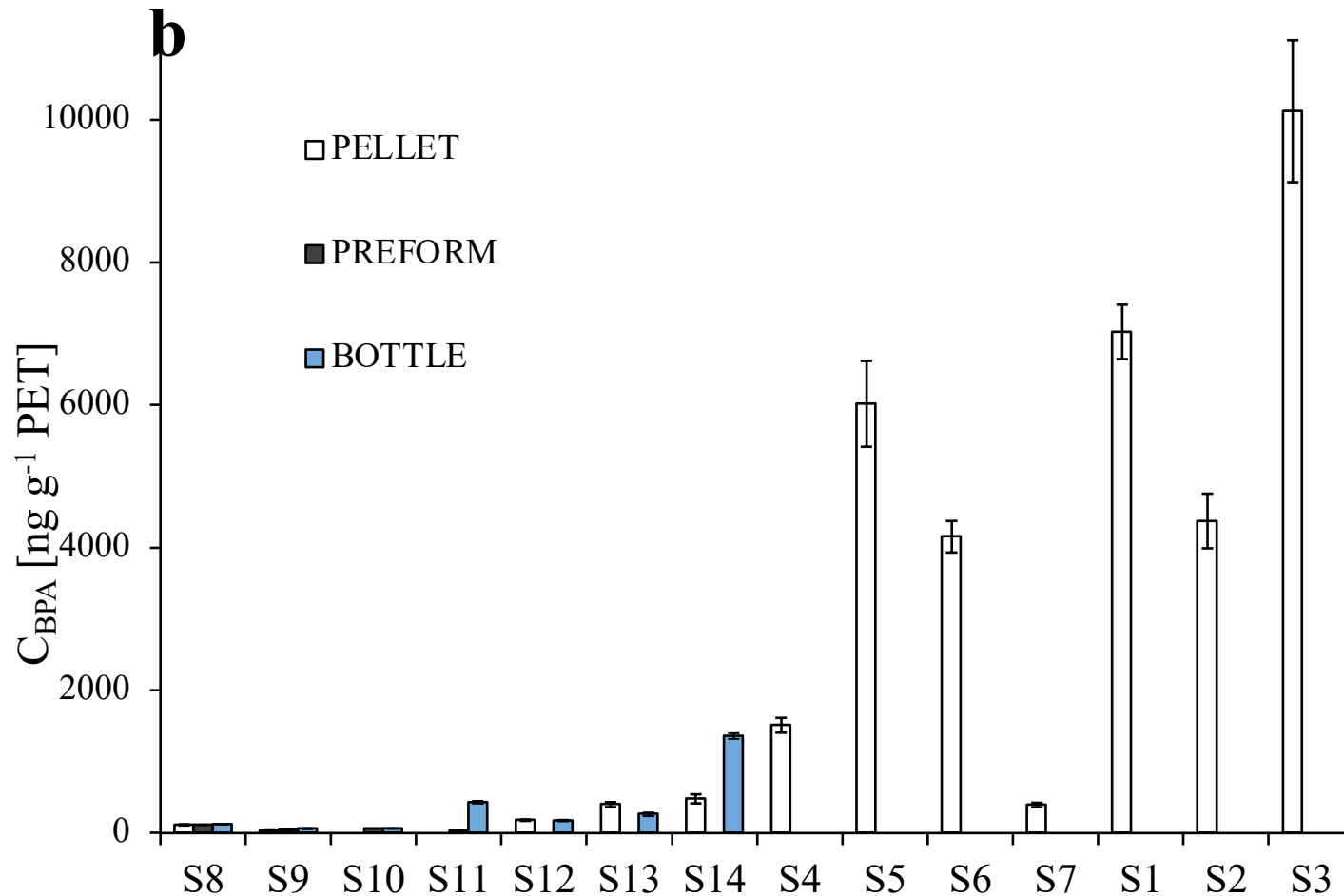
Yi-Qi Liu, Magdalena Wrona, Qi-Zhi Su, Paula Vera, Cristina Nerín* and Chang-Ying Hu
Influence of cooking conditions on the migration of silicone oligomers from silicone rubber baking molds to food simulants. *Food Chemistry* **2021**, 347,128964, DOI:10.1016/j.foodchem.2020.128964

Quantification: Melamine and formaldehyde (3 sequential migrations)

Targeted analysis by UPLC-QqQ



BPA in recycled PET



N. Dreolin, M. Aznar, S. Moret and C. Nerín. Development and validation of an LC-MS/MS method for the analysis of bisphenol a in polyethylene terephthalate. *Food Chem.* **2019**, 274, 246-253; DOI:10.1016/j.foodchem.2018.08.109

Reprotoxicity of some migrants

(Studies carried out on boar spermatozoa and artificial insemination of sows)

Tests done by direct contact between spermatozoa and the substance

- BADGE (from epoxy and adhesives): **causes miscarriages**
- Surfynol (a surfactant): kill spermatozoa
- Nonylphenol (degradation of antioxidants): affect spermatozoa
- Others...

Migration of surfynol

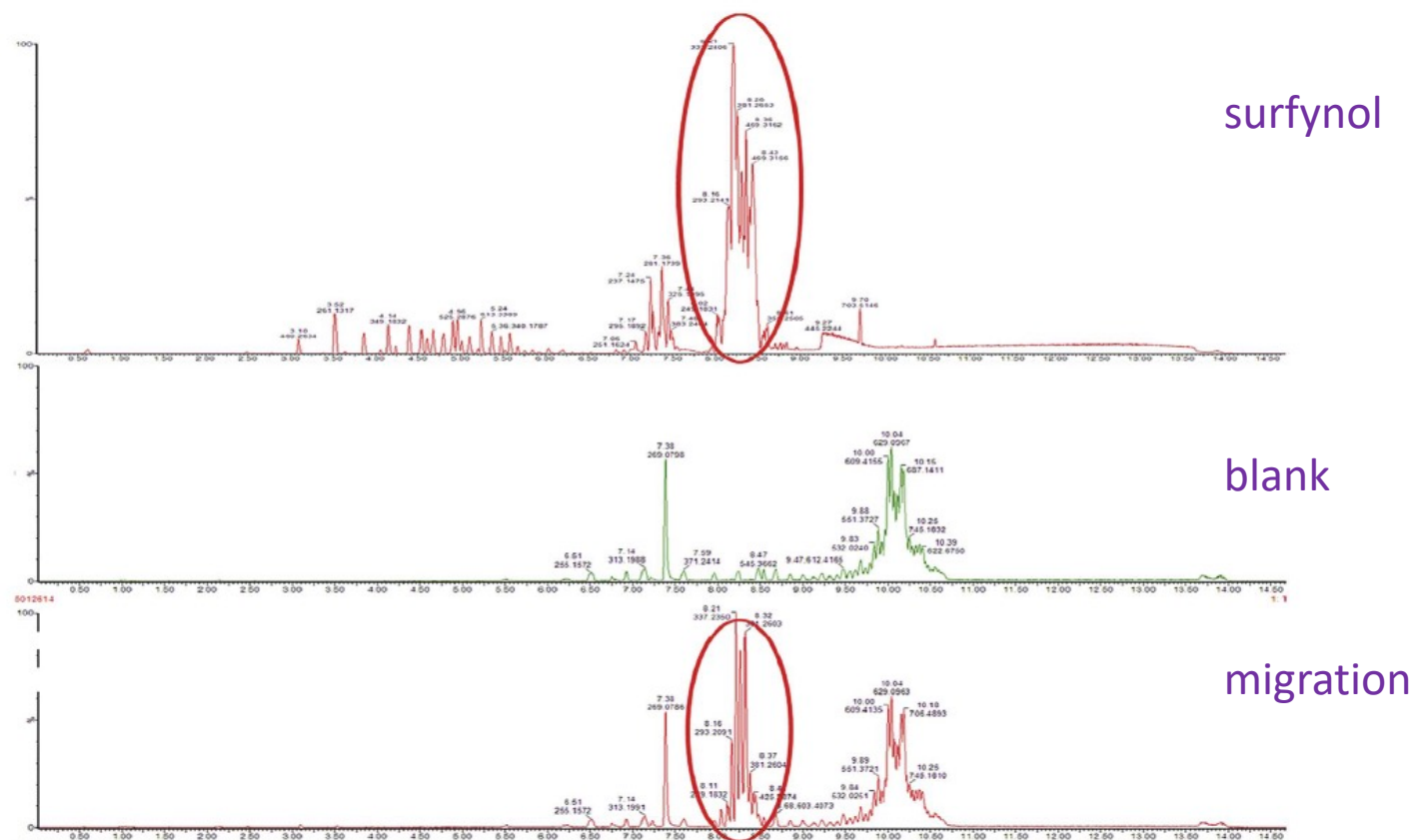
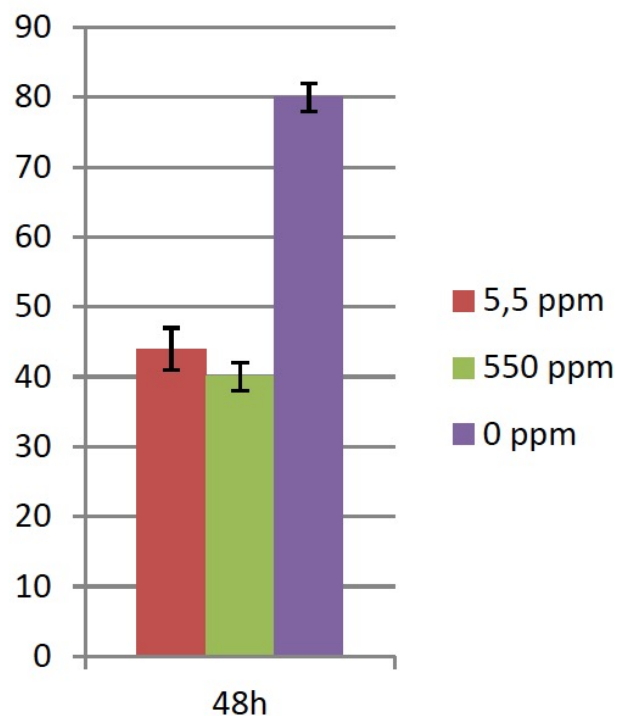


Fig. 1. UPLC-MS-Q-TOF of Surfnol (A), blank (B) and migration to acetic acid 3% (C) after exposure to plastic multilayer containing Surfnol.

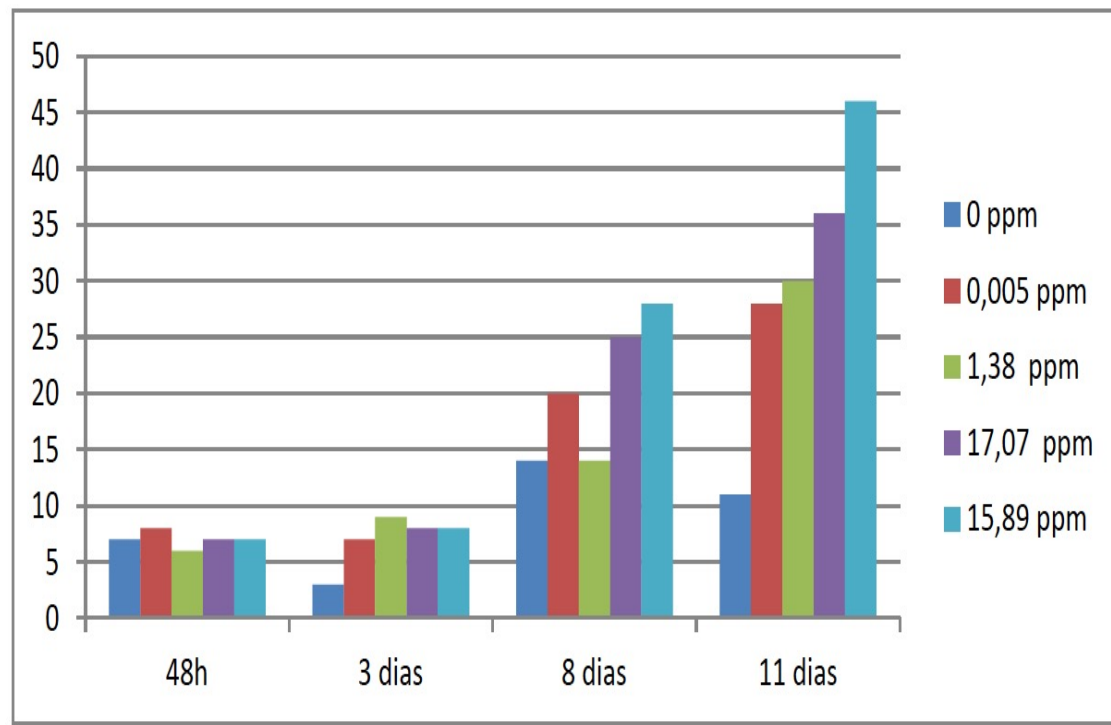
Migration of surfynol

Compound/migration mg/Kg	Mass Q-TOF	LOD	Ethanol 10% PE(35 µm)-adh(4 g/m ²)-PET(12 µm)	Ethanol 10% PE(60 µm)-adh(4 g/m ²)-PET(12 µm)	Ethanol 10% PE(90 µm)-adh(3 g/m ²)-PET(12 µm)	AC 3% PE(35 µm)-adh(4 g/m ²)-PET(12 µm)	AC 3% PE(60 µm)-adh(4 g/m ²)-PET(12 µm)	AC 3% PE(90 µm)-adh(3 g/m ²)-PET(12 µm)
1-hexanol-2-ethyl		0.001	0.005	0.003	<LOD	0.011	0.007	0.003
2,4,7,9-Tetramethyl-5-decyne-4,7- diol (sum of isomers)	249.1827	0.012	1.38	0.58	<LOD	0.72	0.33	0.14
2,4,7,9-Tetramethyl-5-decyne-4,7- diol ethoxylate n=1 m=1 *(sum of isomers)	337.2353	0.012	17.07	11.08	2.90	13.40	6.42	5.67
2,4,7,9-Tetramethyl-5-decyne-4,7- diol ethoxylate n=2 m=1 *(sum of isomers)	381.2614	0.012	15.89	8.81	1.68	12.70	4.77	4.40

Effect of Surfynol on reproduction



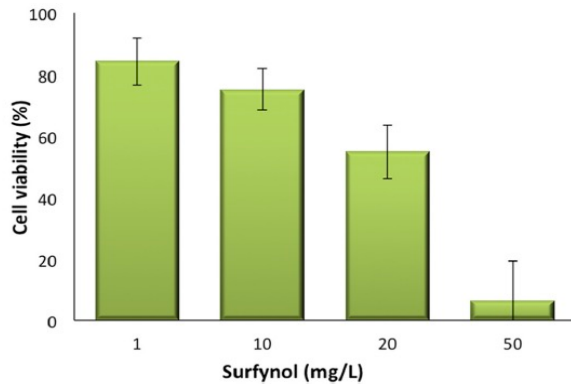
Penetration test



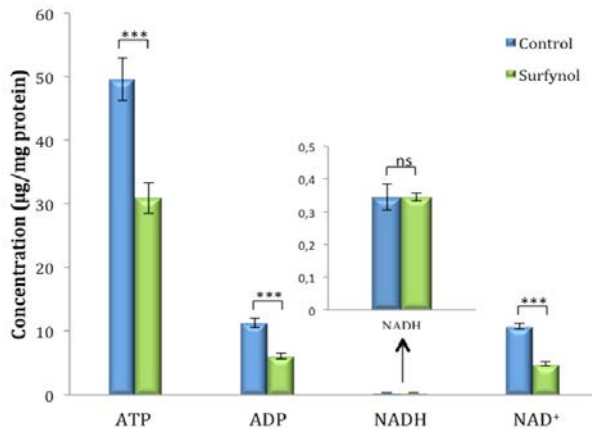
Reacted acrosome (FITC-PNA+)%

Cristina Nerín, Elena Canellas, Paula Vera, Estefanía Garcia-Calvo, José Luis Luque-Garcia, Carmen Cámara, Raquel Ausejo, Joaquín Miguel, Noelia Mendoza. A common surfactant used in food packaging found to be toxic for reproduction in mammals. Food and Chemical Toxicology, **2018**, 113, 115-124

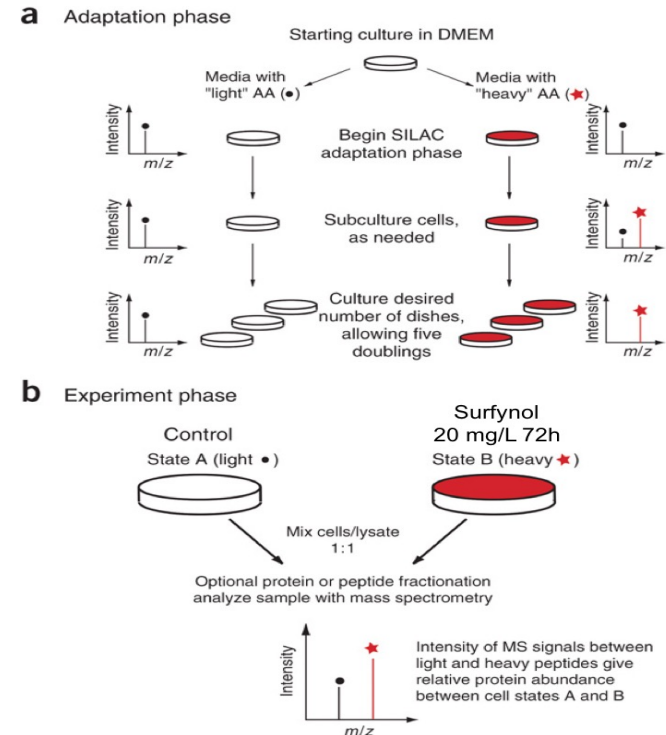
Toxicity of Surfynol: Effect on cells



Cell viability of NTERA-2 cells exposed to different concentrations of Surfynol



NTERA-2 cells exposed to 20mg/L surfynol



108 proteins altered upon surfynol exposure,
34 of which upregulated
74 downregulated

Conclusions

- To ensure the safety of food packaging materials is a **difficult task**, as **many unknowns often migrate**. **Identification is compulsory** for using the material as food contact.
- Many migrants and some of them **toxic compounds are detected** and quantified. **Legislation needs re-evaluation in depth**.
- **Oligomers often migrate** at quite high levels. Most of them should be lower than 10 ppb. Oligomers **are not degraded** to their original components. Toxicity of oligomers should be studied.
- Sophisticated **laboratories and a high experience are required** for identification of migrants.
- **A high investment in pure standards** is also required for quantitative purposes. **Standards of most of NIAS including oligomers are not commercially available**.

R+D+i Projects

(the latest ones)

- **NATURALPACK (INTERREG)**
 - **MIGRESIVES Project (EU, VI FP, Collective Research Project)**
 - **NAFISPACK Project (EU, VII FP)**
 - **SAFEMTECH (EU, IAPP, Marie Curie)**
 - AGL-04363 and AGL- 2012-37886 (Spanish Ministry of R&D&i)
 - 4 INNPACTO Projects (Spain)
 - ACTIBIOPACK
 - NANOFLEXIPACK
 - AGL-2015
 - RTI2018-097805-B-I00
 - RTC2019-007161-2
 - **FOODYPLAST (EU)**
 - Several Companies...
-
- Instituto de Investigación en Ingeniería de Aragón (I3A)
 - Gobierno de Aragón
 - Grupo GUIA (T-10) and Fondo Social Europeo



GUIA group, University of Zaragoza, Spain

THANK YOU VERY MUCH
FOR YOUR ATTENTION!

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